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Hartmut Fisc Heiko Rossk Helmar Ame	el, Sao Leopoldo, BRAZIL; cher, Remshalden, GERMA amp, Adelberg, GERMAN nd, Waiblingen, GERMAN corb, GERMANY; ATA **********************************	ANY; Y;	_			
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ADDRESS Walter Ottesen Patent Attorney P.O. Box 4026 Gaithersburg, MD20	0885-4026					
TITLE Method for making	a cylinder					
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